

# HIGH PERFORMANCE HEALTHCARE FILMS

Charter Next Generation is one of North America's leading independent producers of high-performance specialty film, flexible sterile barrier packaging solutions, and other end-use products that impact our local communities and beyond. We are committed to a sustainability-first approach that protects families, strengthens the global community, and facilitates a greener future for generations to come.

# WHY CHARTER NEXT GENERATION?

Here Are 10 Reasons...



#### SUSTAINABILITY LEADERSHIP

- Flexible Packaging Leader for Sustainable Solutions
- GreenArrowRx<sup>™</sup> portfolio of Award-Winning HC Films



#### **LEADING INNOVATION**

- Innovative, sustainable film offerings for HC Market
- Broad polymer, film, and packaging expertise



#### **CUSTOM ENGINEERED SOLUTIONS**

- · Core line of standard, high quality product offerings
- Custom engineered solutions to meet specific needs



#### **QUALITY EXCELLENCE**

- Best-in-class manufacturing capabilities
- Products which deliver enhanced efficiencies



#### **WORLD CLASS CAPABILITIES**

- 14 Plants, 2,200+ Employees, 155+ Extrusion Lines
- Widest range of PE film capabilities in North America





#### **SUPPLY CHAIN SECURITY**

- One of North America's leading consumers of resin
- Best-in-class lead-times for healthcare market products



### **CAPACITY MANAGEMENT**

- Manage business with excess capacity to support growth
- Highest capacity throughput in North America



#### **CLEANROOM CAPABILITY**

- ISO Class 7 Cleanroom Manufacturing
- Air is controlled and filtered inside the blown film bubble



#### SPEED-TO-MARKET

- Four analytical labs and pilot extrusion capabilities
- Largest technical development team in the industry



#### **WORLD CLASS HEALTHCARE TEAM**

- Extensive industry experience, trusted advisors
- Lead with integrity we do the right thing





# Green Arrow R

Award Winning Sustainable Solutions for the Healthcare Industry

# Sustainable Solutions for Multiple Applications

## **Attribute:**

Chemically Recycled/Advanced Recycled Content Renewable, Bio-Based & Recycled Content Recyclable & Compostable

# **Function:**

High Clarity Print Films & Performance Sealant Films
High Barrier Sealant Films & Forming Films
Peelable Pouching Films

# **Formats:**

Pouches & VFFS, HFFS & Flow Wrap & Bags and Liners

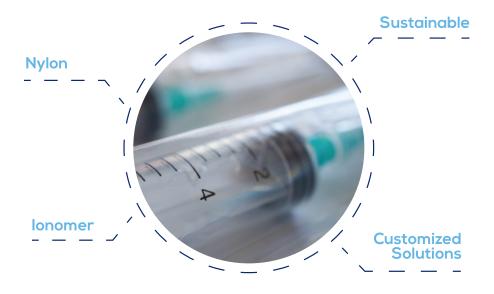


Charter Next Generation is one of the Leading Providers of Circular Plastic Film Solutions to the Flexible Packaging Market





#### **HEALTHCARE PRODUCT LINE OFFERINGS:**



Our extensive product line of highly engineered, technically advanced forming films provide superior package integrity and product protection.



### FLEXIBLE FORMING FILMS



### Multi-Layer Nylon-Based Forming Web

Nylon provides exceptional toughness, durability, and puncture resistance



### **Ionomer-Based Forming Webs**

lonomers provide excellent deep draw capabilities and exceptional machine formability



# GreenArrowRx Sustainable Forming Webs

Specially engineered formulation designed to be environmentally friendly, while providing excellent formability, toughness, and durability



#### Customized Solutions - Where We Excel

Customizable solutions to meet your Economic, Technical, Barrier, Productivity, Performance or Sustainability needs



# **SUSTAINABLE FFS**



Specially engineered formulation designed to be environmentally friendly, while providing excellent formability, toughness, durability and economics.

- PE-Based Economics
- Sustainable
- Highly Flex Crack Resistant
- Excellent Formability

- Excellent Toughness
- Excellent Clarity
- Exhibits Minimal Snapback



Eco-friendly, sustainable forming film with excellent draw and distribution characteristics

Excellent cost-effective alternative to EVA/lonomer/EVA Forming Films





Strength and elongation characteristics are improved with this material design





#### **NON-FORMING TOP WEBS**

#### Peelable HDPE-Based Coex Film

- HDPE offers excellent moisture barrier properties, with clean, controlled, easy-open peel
- Sustainable top web solution

#### Peelable Nylon-Based Coex Film

- Nylon provides excellent puncture and abrasion resistance
- Sealant provides wide seal range



#### FLOW WRAP FILMS

### **HDPE-Based Flow Wrap Films**

- Excellent moisture barrier properties,
   film caulks well and provides a hermetic seal
- Sustainable film solution

#### Nylon-Based Flow Wrap Films

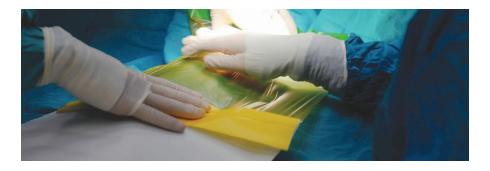
 Excellent puncture and abrasion resistance, film caulks well and provides a hermetic seal



# COMPONENT FILMS

#### ADVANCED CAPABILITIES AND UNSURPASSED QUALITY

- · Highest quality films in the marketplace
- State-of-the-art coextrustion assets blown, cast and embossing capabilities
- Barrier properties customized to your requirements
- Superior gauge control and lay flat film properties
- Soft, pliable contact surfaces available
- ISO Class 7 Cleanroom Capabilities





Used in the fabrication of medical/pharmaceutical, diagnostic devices, delivery systems, surgical suite supplies



#### **MEDICAL**

- Wound care dressing soft films suitable for direct skin contact
- Bandage and dressing backing films
- Ostomy, urinary, and drainage bag films



#### **PHARMACEUTICAL**

- Bioprocessing barrier films for 2D and 3D bags
- Parenteral fluid bag films
- Transdermal patch backing films
- Bulk drum, gaylord, and tote liner films and bags



#### **SURGICAL SUITE**

- Embossed and standard films for surgical drapes, back table covers, equipment drapes, gowns, etc.
- Film laminations with non-woven materials and other substrates
- Light handle cover and surgical equipment forming films



# CONVERTER FILMS

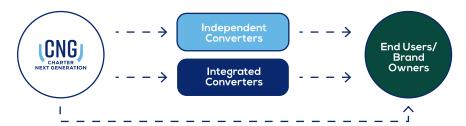
### Multi-Layer Co-Ex Films

- 3 to 11-layer extrusion capability
- Blown and cast film technologies
- Superior gauge & layer distribution
- Excellent lay-flat film properties
- Controlled COF technology
- Hermetic sealant layers for use in critical Healthcare laminations

#### **Application**

- Pouch Fabrication
- Bag Making
- Barrier Sealants
- Printing
- Laminating
- Coating
- Die Cutting

#### **CNG Converter Go-To-Market Approach**





CNG is the leading supplier of films to Flexible Packaging Converters in North America



#### **LAMINATION SUBSTRATES**

- Wide variety of sealant films custom designed for Healthcare applications
- Peelable and non-peelable sealant options
- GreenArrow™ High Clarity PE Print Films available



#### **HEADER BAG FILMS**

Coextruded films with superior machinability,
 lay flat characteristics and flex crack resistance



### LINEAR TEAR FILMS

- Linear tear film for use in fabrication of bags
- Offered in clear and white color options



# CUSTOM BAGS, POLY SHEETING, LINERS

Charter Next Generation offers a complete line of custom,

unprinted bags for the Healthcare Industry.

As one of the leading suppliers in the country for high-barrier films, CNG understands how bag performance begins with the film substrate.

We understand barrier properties and can customize a film substrate that will deliver the performance required for demanding healthcare applications.

Whatever your application - liners, transport, containment or protection, CNG has a bag to meet your requirements.















Gaylord Liners



Drum Liners



Top/Bottom Sheeting



Pallet Covers



Plastic Slip Sheeting



Auto Insert Bags



Tote Liners



Chemical/Resin Bags





Embossing Available



Primary Package



Secondary Package



Equipment Bags



#### **Sheeting & Tubing**









Double Wound





Center Fold









J-Sheet

**Bagging** 



Gusseted

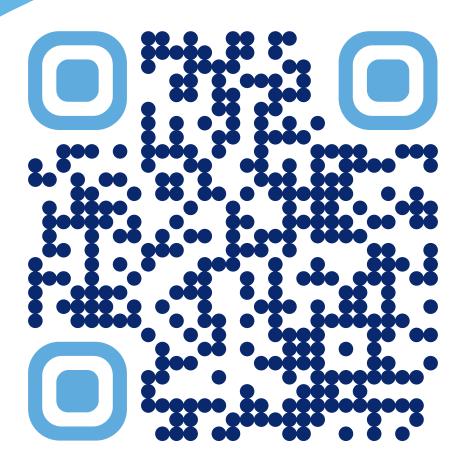


Whatever your application...

Liners, Transport, Containment, Protection, CNG has a bag to meet your requirements!



# CNG CHARTER NEXT GENERATION



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